

Spin-On Filter

PAF1



Features and Benefits

- Spin-On with full ported die cast aluminum head for minimal pressure drop
- Offered in pipe and SAE straight thread porting
- Spin-On thread = 1.00-12UNF-2B
- Visual gauge or electrical switch dirt alarms
- Small profile for use in limited space
- Same day shipment model available

20 gpm
75 L/min
100 psi
7 bar

Model No. of filter in photograph is PAF16PZ10P.

IRF
TF1
KF3
KL3
LF1
MLF1
RLD
GRTB
MTA
MTB
ZT
KFT

RT
RTI

Flow Rating:	Up to 50 gpm (190 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	100 psi (7 bar)
Min. Yield Pressure:	200 psi (10 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	Contact factory
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 30 psi (2 bar) Full Flow: 48 psi (3 bar)
Porting Head & Cap:	Die Cast Aluminum
Element Case:	Steel
Weight of MAF1-7M:	4.2 lbs. (1.9 kg)
Weight of MAF1-10M:	5.0 lbs. (2.3 kg)
Element Change Clearance:	2.50" (65 mm)

Filter Housing Specifications

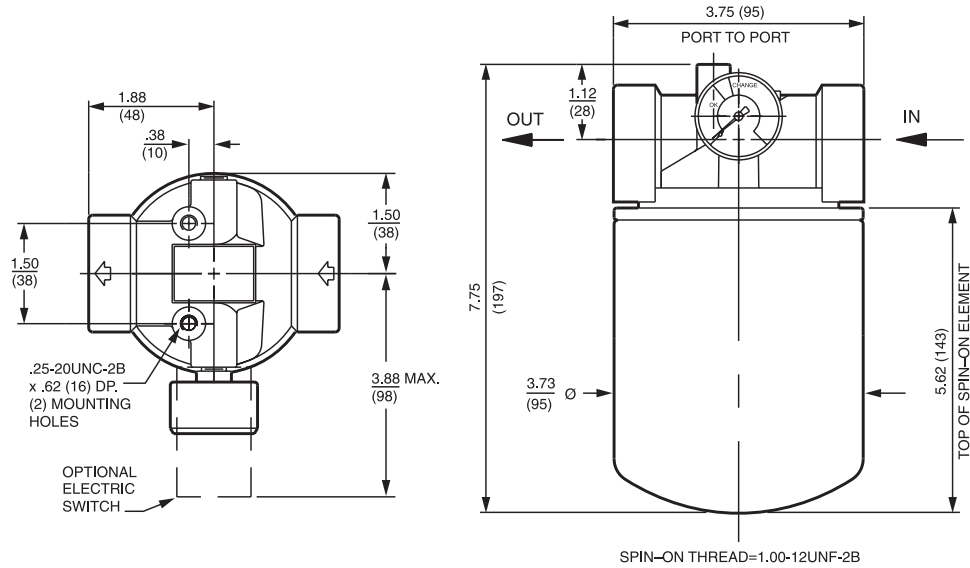
LRT
ART
BFT
QT
KTK
LTK
MRT

Type Fluid	Appropriate Schroeder Media
Petroleum Based Fluids	All E media (cellulose) and Z-Media® (synthetic)
High Water Content	3 and 10 μ Z-Media® (synthetic)
Invert Emulsions	10 μ Z-Media® (synthetic)
Water Glycols	3 and 10 μ Z-Media® (synthetic)

Fluid Compatibility

Accessories For Tank-Mounted Filters

PAF1
MAF1
MF2



Installation instructions included on element.

Metric dimensions in ().

Element Performance Information & Dirt Holding Capacity

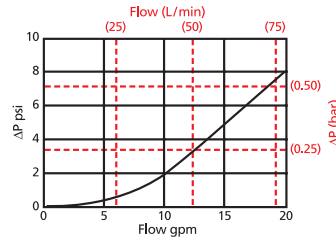
Element	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
	$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_x(c) \geq 200$	$\beta_x(c) \geq 1000$
P10	15.5	16.2	18.0	N/A	N/A
PZ10	7.4	8.2	10.0	8.0	10.0
PZ25	18.0	20.0	22.5	19.0	24.0

Element	DHC (gm)	Element	DHC (gm)
P10	37	PZ25	23.0
PZ10	16.8		

Element Collapse Rating: 100 psid (7 bar)
 Flow Direction: Outside In
 Element Nominal Dimensions: 3.75" (95 mm) O.D. x 5.5" (140 mm) long

$\Delta P_{\text{housing}}$

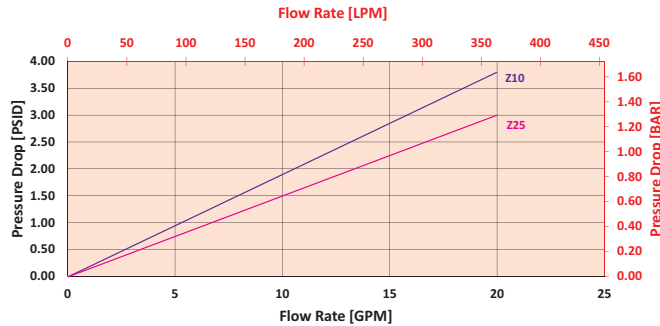
PAF1 $\Delta P_{\text{housing}}$ for fluids with sp gr (specific gravity) = 0.86:



$\Delta P_{\text{element}}$

PZ

Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



Pressure Drop Information Based on Flow Rate and Viscosity

$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + (\Delta P_{\text{element}} * V_f)$$

Exercise:

Determine ΔP_{filter} at 10 gpm (37.9 L/min) for PAF16PZ25PY2 using 160 SUS (34 cSt) fluid.

Use the housing pressure curve to determine $\Delta P_{\text{housing}}$ at 10 gpm. In this case, $\Delta P_{\text{housing}}$ is 2 psi (.14 bar) on the graph for the PAF1 housing.

Use the element pressure curve to determine $\Delta P_{\text{element}}$ at 10 gpm. In this case, $\Delta P_{\text{element}}$ is 1.5 psi (.10 bar) according to the graph for the PZ25 element.

Because the viscosity in this sample is 160 SUS (34 cSt), we determine the **Viscosity Factor (V_f)** by dividing the **Operating Fluid Viscosity** with the **Standard Viscosity** of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential, ΔP_{filter} , is calculated by adding $\Delta P_{\text{housing}}$ with the true element pressure differential, ($\Delta P_{\text{element}} * V_f$). The $\Delta P_{\text{element}}$ from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

Solution:

$$\Delta P_{\text{housing}} = 2 \text{ psi } [.14 \text{ bar}] \quad | \quad \Delta P_{\text{element}} = 1.5 \text{ psi } [.10 \text{ bar}]$$

$$V_f = 160 \text{ SUS } (34 \text{ cSt}) / 150 \text{ SUS } (32 \text{ cSt}) = 1.1$$

$$\Delta P_{\text{filter}} = 2 \text{ psi } + (1.5 \text{ psi } * 1.1) = 3.7 \text{ psi}$$

OR

$$\Delta P_{\text{filter}} = 14 \text{ bar } + (.10 \text{ bar } * 1.1) = .25 \text{ bar}$$

Note:

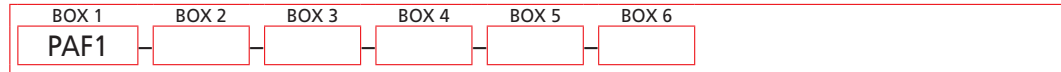
If your element is not graphed, use the following equation:
 $\Delta P_{\text{element}} = \text{Flow Rate} \times \Delta P_f$ Plug this variable into the overall pressure drop equation.

Ele.	ΔP
P10	0.17

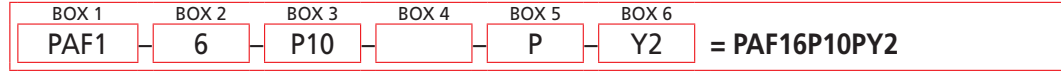
Filter Model Number Selection

Highlighted product eligible for **QuickDelivery**

How to Build a Valid Model Number for a Schroeder PAF1:



Example: NOTE: One option per box



BOX 1	BOX 2	BOX 3	BOX 4
Filter Series	Element Length (in)	Element Size and Media	Seal Material
PAF1	6	P10 = P size 10 μ E media (cellulose) PZ10 = P size 10 μ Excellement® Z-Media® (synthetic) PZ25 = P size 25 μ Excellement® Z-Media® (synthetic)	Omit = Buna N

BOX 5	BOX 6
Inlet Porting	Dirt Alarm® Options
P = ¾" NPTF	Omit = None
S = SAE-12	Visual Y2 = Back-mounted tri-color gauge
	Electrical ES = Electric switch

NOTE:

Box 2. Replacement element part numbers are a combination of Boxes 3 and 4.
Example: P10