A large paper mill in Minnesota was looking for a system that could remove free and absorbed water from ISO 220 hydraulic oil in a paper machine with a constant water ingression issue.

The 2500 gallon reservoir would see large water events weekly that would result in free water in the system, causing issues with premature wear in the hydraulic pumps and valves.

## C-2

The customer spent a substantial amount of money on a competitor's 20 gpm system, only to find out that replacing the elements in the systems was a cost of $\$ 24,000$ a year. The competitor's system was operational for two years and required monthly service intervals. The mill needed a system to maintain saturation levels below $50 \%$ with minimal maintenance requirements.

Plus, the competitor's system could only maintain the oil at a $60-85 \%$ saturation level.

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A 15 gpm Triton Dehydration Station ${ }^{\circledR}$ (TDS-E) from Schroeder Industries was presented and implemented at the paper mill, which then took the place of the competitor's system. This unit was then able to remove water from the hydraulic system and maintain saturation levels below $50 \%$.

And as a benefit to the user, the TDS-E is very user-friendly in operation and maintenance and only requires element and breather replacements.


## Customer: Paper Mill Machine

Fluids Addressed: ISO 220 Hydraulic Oil
Schroeder Product: Triton ${ }^{\circledR}$ Dehydration Station |TDS-E

## 

The 15 gpm TDS-E was able to work on the 2500 gallon reservoir and after a total of 24 hours operating time, the saturation point read at a 43\% saturation level.

The paper mill reduced annual maintenance costs over $95 \%$ while maintaining saturation levels below $50 \%$ on their hydraulic system.

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