*Coalescing Elements Patent-Pending

Applications











KIDNEY LOOP / RECIRCULATION

Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for high flow or highly contaminated fluid applications
- Routine element change is only needed on Pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest singlepass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor and fail-safe auto-drain feature using a remote 5 gallons (18L) or 20 gallons (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS39QPMLZ3VVM

Markets



INDUSTRIAL

GENERATION



VEHICLES



COMMON RAIL INJECTOR SYSTEMS



MARINE



FLEET



MINING **TECHNOLOGY**



RAILROAD



AGRICULTURE



BULK FUEL FILTRATION

70 gpm 265 L/min BDF

100 psi 7 bar

BDS



Filter Housing **Specifications**

Flow Rating: Up to 70 gpm (265 L/min) for ULSD15

Inlet/Outlet Connection: -24 (ORB) SAE J1926 Drain Connection Upper: 1/4" NPT Ball Valve Drain Connection Lower: 1/4" NPT Ball Valve

Max. Operating Pressure: 100 psi (7 bar)

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

Rated Fatigue Pressure: Contact Factory

-20°F to 165°F (-29°C to 74°C) sump heater option Temperature range:

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication: Particulate Filter **Coalescing Filter**

Particulate: 15 psi (1.03 bar) Coalescing: 25 psi (1.7 bar) (Lower indication options available)

> Bypass Valve Cracking: Particulate Filter **Coalescing Filter**

> > Particulate: 20 psi (1.37 bar) Coalescing: 30 psi (2 bar)

Materials of Construction: Particulate Filter Coalescing Filter

> Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating (Standard) Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating (Standard)

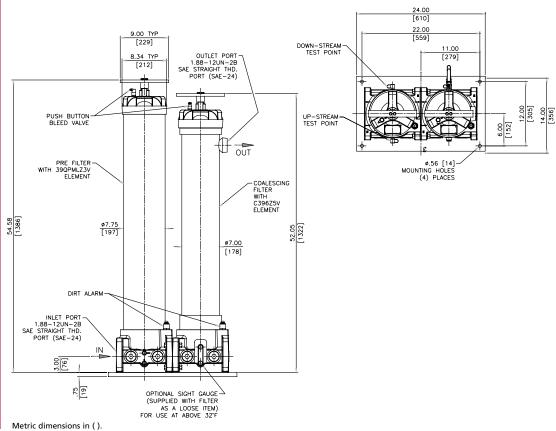
Cap: Plated Steel Cap: Plated Steel

Weight: 441 Lbs. (200 kg)

Element Change Clearance: 33.8" (858 mm)

NOTES:

Elements are sold with the housing





Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_{x} (c) ≥ 200	β_{x} (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

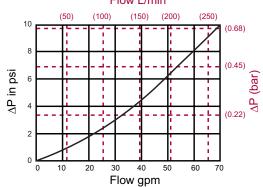
Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

BDS $\Delta P_{housing}$ for fluids with sp gr= 0.86 Flow L/min (50)(100)(150)(200)(250)10 (0.68)



sp gr = specific gravity

Notes			

 $\Delta P_{element}$ = flow x element ΔP factor x viscosity factor

El. ΔP factors @ 37 SUS (3 cSt).

C396Z5V = .17

39QPMLZ1V = .01

39QPMLZ3V = .01

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

 $\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$

Exercise: Determine ΔP at 70 gpm (265 L/min) for

BDS39QPMLZ3VVM

Solution:

 $\Delta P_{\text{housing}} = 10 \text{ psi} = [0.69 \text{ bar}]$

 $\Delta P_{\text{element (39QPML)}} = 70 \text{ x } 0.01 = 0.7 \text{ psi [.05 bar]}$

 $\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$

 $\Delta P_{\text{total}} = 10 + 0.7 + 11.9 = 22.6 \text{ psi } [1.56 \text{ bar}]$

Element **Particulate Performance** Information

Element Coalescing Performance Information **Elements Sold** with Housing

Highlighted product eligible for **WickDelivery**

BDS

Pressure Drop Information DEC Based on Flow Rate and Viscosity



Filter Model Number Selection

How to Build a Valid Model Number for a Schroeder BDS supplied with coalescing element:



Example: NOTE: One option per box

BDS - 39QPMLZ3 - V - VM - = BDS39QPMLZ3VVM

BOX 1
Filter Series
BDS

BOX 2

Particulate Filter
Micron Rating

39QPMLZ1 = 1µm

39QPMLZ3 = 3µm

Housing Seal Material

V = Viton®

BOX 3

Dirt Alarm®

VM = Visual Pop-Up w/ Manual Reset

BOX 4

BOX 5

Additional Options Omit = None (standard) H = Sump Heater S = Sight Gauge AWD5 = Auto water drain 5 gal tank w/ failsafe AWD20 = Auto water drain 20 gal tank w/ failsafe C = Cla-Val® Flow Control Valve (2" ANSI 150# flange)

NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Element Part Number Selection

Highlighted product eligible for Quick Delivery

Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171

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 $β_x$ (c) ≥ 200
 $β_x$ (c) ≥ 1000

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 1485 grams
 <4.0</td>
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 1525 grams
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Fluid Compatibility

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil