

## Applications



POINT OF USE  
FUEL DISPENSING



FLEET FILL / BULK FUEL  
TRANSFER



BULK FUEL  
UNLOADING



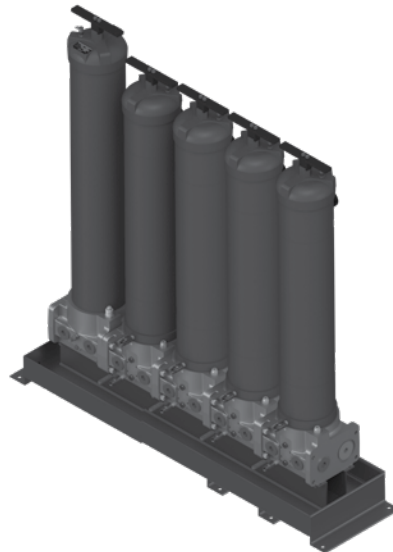
PROTECTION FOR  
HIGH-FLOW FUEL  
INJECTION SYSTEMS



BULK TANK  
KIDNEY LOOP /  
RECIRCULATION

## Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for higher flows or highly contaminated fluid applications
- Routine element change is only needed on pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's ULSD fluids
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is:  
BDS439QFMLZ3VVM

## Markets



INDUSTRIAL



MOBILE  
VEHICLES



MARINE



MINING  
TECHNOLOGY



AGRICULTURE



POWER  
GENERATION



COMMON RAIL  
INJECTOR SYSTEMS



FLEET



RAILROAD



BULK FUEL  
FILTRATION

210-280 gpm<sup>1CF</sup>

795-1060 L/min<sup>DF</sup>

100 psi **BDA**

7 bar **BDA**

**BDA**

**QCF**

**BDS**

**BDS2**

**BDS3**

**BDS4**

**LVH-F**

**LVH-C**

**BDFC**

**BDC**

**HDP**

**HDPD**

**EPM**

**EPTT**

**EWU**

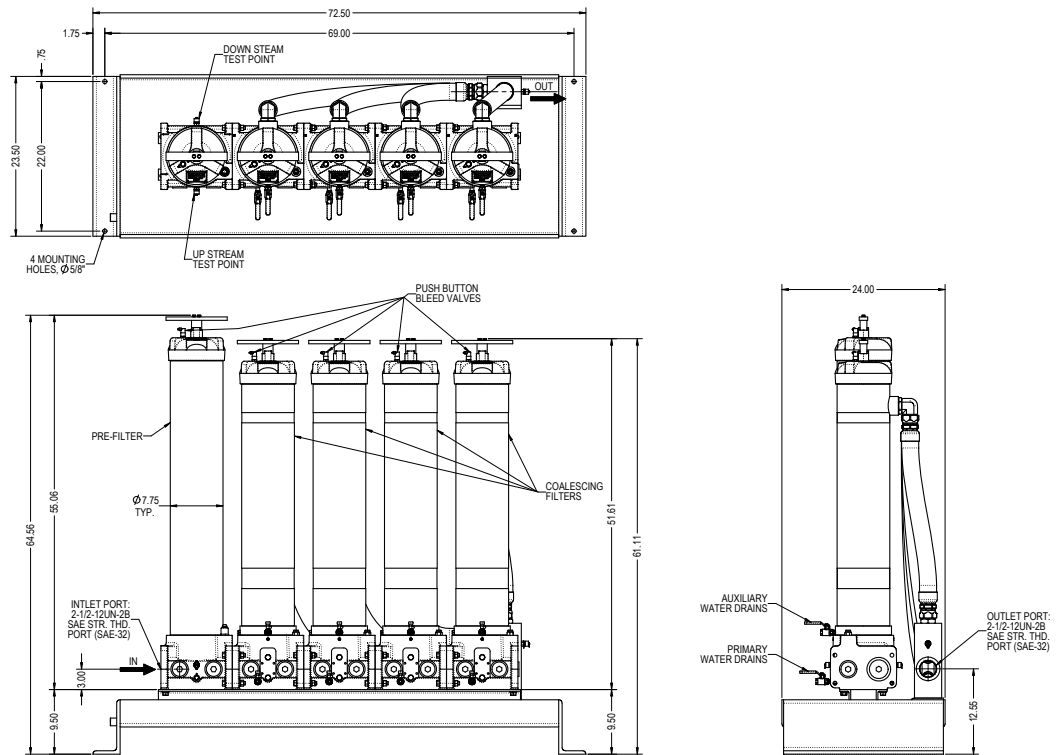
**BCC**

# BDS4 Bulk Diesel Multi-Skid

<b>Flow Rating:</b>	From 210 gpm to 280 gpm (795 to 1060 L/min) for ULSD15	
<b>Inlet/Outlet Connection:</b>	-32 (ORB) SAE J1926	
<b>Drain Connection Upper:</b>	1/4" NPT Ball Valve	
<b>Drain Connection Lower:</b>	1/4" NPT Ball Valve	
<b>Max. Operating Pressure:</b>	100 psi (7 bar)	
<b>Min. Yield Pressure:</b>	400 psi (27.6 bar) without sight gauge Contact factory for yield pressure rating with sight gauge	
<b>Rated Fatigue Pressure:</b>	Contact Factory	
<b>Temperature range:</b>	-20°F to 165°F (-29°C to 74°C) sump heater option 32°F to 165°F (0°C to 74°C) standard or AWD option	
<b>Bypass Indication:</b> (Lower indication options available)	<u>Particulate Filter</u> Particulate: 15 psi (1.03 bar)	<u>Coalescing Filter</u> Coalescing: 25 psi (1.7 bar)
<b>Bypass Valve Cracking:</b>	<u>Particulate Filter</u> Particulate: 20 psi ( 1.37 bar)	<u>Coalescing Filter</u> Coalescing: 30 psi ( 2 bar)
<b>Materials of Construction:</b>	<u>Particulate Filter</u> Porting Base: Anodized Aluminum  Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating (Standard)  Cap: Plated Steel	<u>Coalescing Filter</u> Porting Base: Anodized Aluminum  Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating (Standard)  Cap: Plated Steel
<b>Weight:</b>	904 Lbs. (410 kg)	
<b>Element Change Clearance:</b>	33.8" (858 mm)	

**NOTES:**

Elements are sold with the housing



Metric dimensions in ( ).

Filtration Ratio per ISO 16889  
Using APC calibrated per ISO 11171

Particulate Elements	DHC	$\beta_x (c) \geq 200$	$\beta_x (c) \geq 1000$
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing	
	Max Flow	Single Pass Water Removal Efficiency
C396Z5V	70 gpm	≥ 99.5%

Note: Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

### Particulate Element

Flow Direction: Outside In  
Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

### Coalescing Element

Flow Direction: Inside Out  
Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

$\Delta P_{\text{housing}}$

BDS  $\Delta P_{\text{housing}}$  for fluids with sp gr= 0.86

Note: Contact Factory for deltaP housing data

$\Delta P_{\text{element}}$

$\Delta P_{\text{element}} = \text{flow} \times \text{element } \Delta P \text{ factor} \times \text{viscosity factor}$

El.  $\Delta P$  factors @ 37 SUS (3 cSt).

C396Z5V = .17

39QPMLZ1V = .01

39QPMLZ3V = .01

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$$

**Exercise:** Determine  $\Delta P$  at 70 gpm (265 L/min) for BDS239QPMLZ3VVM

### Solution:

$$\Delta P_{\text{housing}} = 3.0 \text{ psi} = [0.21 \text{ bar}]$$

$$\Delta P_{\text{element (39QPML)}} = 70 \times 0.01 = 0.7 \text{ psi} [.05 \text{ bar}]$$

$$\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi} [.82 \text{ bar}]$$

$$\Delta P_{\text{total}} = 3.0 + 0.7 + 11.9 = 15.6 \text{ psi} [1.07 \text{ bar}]$$

Notes

Element Particulate Performance Information

Element Coalescing Performance Information  
Elements Sold with Housing

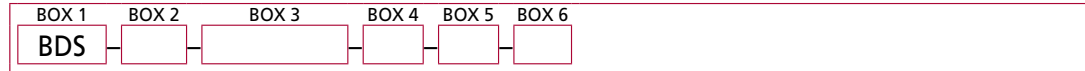
Highlighted product eligible for QuickDelivery

ICF  
BDF  
BDFA  
BDA  
QCF  
BDS  
BDS2  
BDS3  
BDS4  
LVH-F  
LVH-C  
BDFC  
BDC  
HDP  
HDPD  
EPM  
EPTT  
EWU  
BCC

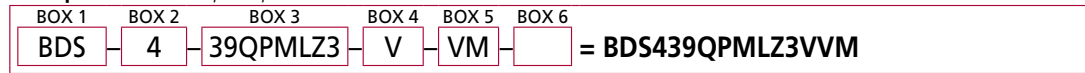
Pressure Drop Information  
Based on Flow Rate and Viscosity

## Filter Model Number Selection

### How to Build a Valid Model Number for a Schroeder BDS Housing Supplied with Element:



**Example:** NOTE: One option per box



BOX 1	BOX 2	BOX 3	BOX 4
<b>Filter Series</b>	<b>No. of Coalescing Filters</b>	<b>Particulate Filter Micron Rating</b>	<b>Housing Seal Material</b>
BDS	4 = 280gpm	39QFMLZ1 = 1µm 39QFMLZ3 = 3µm	V = Viton®
BOX 5	BOX 6		
<b>Dirt Alarm®</b>	<b>Sump Options</b>		
VM = Visual Pop-Up w/ Manual Reset	Omit = None (standard) H = Sump Heater S = Sight Gauge AWD5 = Auto water drain 5 gal tank w/ failsafe AWD20 = Auto water drain 20 gal tank w/ failsafe C = Cla-Val® Flow Control Valve (2" ANSI 150# flange)		

#### NOTES:

Optional AWD for use only >32° F (0°C)

Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

## Element Part Number Selection

Highlighted product eligible for **QuickDelivery**

Particulate Elements	DHC	Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
		$\beta_x (c) \geq 200$	$\beta_x (c) \geq 1000$
39QFMLZ1V	1485 grams	<4.0	4.2
39QFMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing	
	Max Flow	Single Pass Water Removal Efficiency
C396Z5V	70 gpm	≥ 99.5%

#### Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

#### Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

#### Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

## Fluid Compatibility

#### Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil