### **Applications**











KIDNEY LOOP / RECIRCULATION HIGH-FLOW FUEL

# 530-795 L/min BDF 100 psi 7 bar

140-210 gpm

BDS3

### **Features and Benefits**

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for higher flows or highly contaminated fluid applications
- Routine element change is only needed on pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS339QPMLZ3VVM

### **Markets**



INDUSTRIAL



MOBILE VEHICLES



MARINE



MINING **TECHNOLOGY** 



**FILTRATION** 







COMMON RAIL INJECTOR SYSTEMS



RAILROAD



# **Filter** Housing Specifications

Flow Rating: Up to 140 gpm to 210 gpm (530 to 795 L/min) for ULSD15

Inlet/Outlet Connection: -32 (ORB) SAE J1926 Drain Connection Upper: 1/4" NPT Ball Valve Drain Connection Lower: 1/4" NPT Ball Valve Max. Operating Pressure: 100 psi (7 bar)

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

Rated Fatigue Pressure: Contact Factory

Temperature range: -20°F to 165°F (-29°C to 74°C) sump heater option

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication: Particulate Filter **Coalescing Filter** 

(Lower indication options available) Particulate: 15 psi (1.03 bar) Coalescing: 25 psi (1.7 bar)

> Bypass Valve Cracking: Particulate Filter **Coalescing Filter**

> > Particulate: 20 psi (1.37 bar) Coalescing: 30 psi ( 2 bar)

Materials of Construction: Particulate Filter **Coalescing Filter** 

> Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating (Standard) (Standard)

Cap: Plated Steel

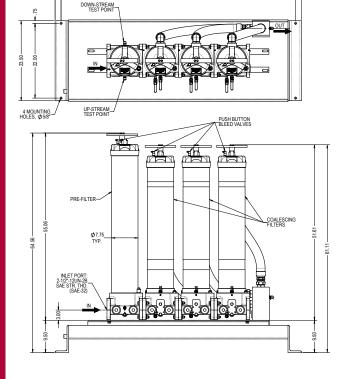
Weight: 596 Lbs. (270 kg)

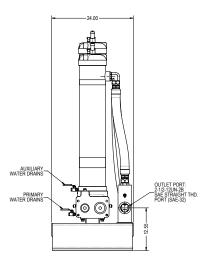
Cap: Plated Steel

Element Change Clearance: 33.8" (858 mm)

#### NOTES:

#### Elements are sold with the housing





Metric dimensions in ().



### Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	$\beta_{x}$ (c) $\geq 200$	$\beta_{x}$ (c) $\geq 1000$
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

**Coalescing Element** 

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

$\Delta P_{\text{housing}}$	$\Delta P_{ m element}$	
BDS ΔP <sub>housing</sub> for fluids with sp gr= 0.86	$\Delta P_{\text{element}}$ = flow x element $\Delta P$ factor x viscosity factor	
Note: Contact Factory for deltaP housing data	El. ΔP factors @ 37 SUS (3 cSt).	
	C396Z5V = .17	
	39QPMLZ1V = .01	
	39QPMLZ3V = .01	
	If working in units of bars & L/min, divide above factor by 54.9.	
	Viscosity factor: Divide viscosity by 37 SUS (3 cSt).	
	$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$	
Notes	filter housing is element	
	Exercise: Determine ΔP at 70 gpm (265 L/min) for BDS239QPMLZ3VVM	
	Solution:	
	$\Delta P_{\text{housing}} = 3.0 \text{ psi} = [0.21 \text{ bar}]$	
	$\Delta P_{\text{element (39QPML)}} = 70 \times 0.01 = 0.7 \text{ psi } [.05 \text{ bar}]$	
	$\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$	
	ΔP <sub>total</sub> = 3.0 + 0.7 + 11.9 = 15.6 psi [1.07 bar]	

**Element Particulate Performance** Information

**Element** Coalescing **Performance** Information **Elements Sold** with Housing

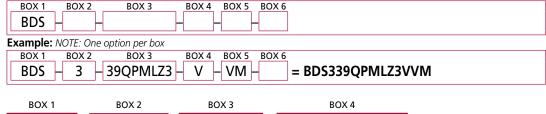
Highlighted product eligible for QuickDelivery BDS3

**Pressure** Drop Information Based on Flow Rate and Viscosity



### Filter Model Number Selection

# How to Build a Valid Model Number for a Schroeder BDS Housing Supplied with Element:



Filter Series

BDS

No. of Coalescing Filters 3 = 210gpm Particulate Filter Micron Rating

39QPMLZ1 = 1µm

39QPMLZ3 = 3µm

Housing Seal Material  $V = Viton^{\circ}$ 

BOX 5

Dirt Alarm®

VM = Visual Pop-Up w/ Manual Reset

Sump Options

Omit = None (standard)

H = Sump Heater

S = Sight Gauge

AWD5 = Auto water drain 5 gal tank w/ failsafe

AWD20 = Auto water drain 20 gal tank w/ failsafe

C = Cla-Val® Flow Control Valve (2" ANSI 150# flange)

BOX 6

#### NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

### Element Part Number Selection

Highlighted product eligible for wickDelivery

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# Fluid Compatibility

#### **Fuel Oils**

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil